

工位数 S	转位角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速 N (rpm)						摩擦扭力 Tx(kgf-m)	
				50	100	150	200	300	400		500
4	270	11DT	56.9	24.5	19.9	17.6	16.2	14.3	13.1	12.3	1
	300		59.9	24.3	19.8	17.5	16.1	14.2	13.0	12.2	1
	330		62.5	24.1	19.6	17.4	15.9	14.1	12.9	12.1	1
5	180		32.2	16.1	13.1	11.6	10.6	9.4			0.8
	210		35	16.0	13.0	11.5	10.6	9.4	8.6		0.8
	240		41	18.3	14.9	13.2	12.1	10.7	9.8	9.2	0.8
	270		43	18.1	14.7	13.0	12.0	10.6	9.7	9.1	0.8
	300		44.7	17.9	14.5	12.9	11.8	10.4	9.6	9.0	0.8
	330		46	17.6	14.3	12.7	11.6	10.3	9.5	8.8	0.8
6	180		35.5	18	14.8	13.1	12.0	10.6	9.7		0.8
	210		38.1	18	14.6	12.9	11.9	10.5	9.6	9.0	0.7
	240		40.1	17.7	14.4	12.8	11.7	10.4	9.5	8.9	0.7
	270		45.8	20.1	16.3	14.5	13.3	11.8	10.8	10.1	0.8
	300		47.1	19.8	16.1	14.2	13.1	11.6	10.6	9.9	0.7
	330		48.2	19.5	15.8	14.0	12.8	11.4	10.4	9.7	0.7
8	150		59.9	33.2	27.0	23.9	21.9	19.4	17.8	16.7	1
	180		78.4	42.2	34.3	30.3	27.8	24.6	22.6	21.1	1.1
	210		82.8	41.4	33.6	29.8	27.3	24.2	22.2	20.7	1.1
	240		86.1	40.6	32.9	29.2	26.8	23.7	21.7	20.3	1
	270		88.6	39.7	32.3	28.6	26.2	23.2	21.3	19.9	1
	300		90.5	38.9	31.6	28	25.7	22.7	20.8	19.5	1
10	330		92	38.1	31	27.4	25.1	22.3	20.4	19.1	1
	150		44.7	24.4	19.8	17.6	16.1	14.3	13.1	12.2	0.9
	180		69.5	37.5	30.5	27	24.7	21.9	20.1	18.8	0.8
	210		72.2	36.5	29.6	26.2	24.1	21.3	19.6	18.3	0.9
	240		74.1	35.5	28.9	25.6	23.4	20.8	19.0	17.8	0.9
	270		75.5	34.6	28.1	24.9	22.8	20.2	18.6	17.3	0.8
	300		76.6	33.8	27.4	24.3	22.3	19.7	18.1	16.9	0.8
12	330	77.4	33	26.8	23.7	21.8	19.3	17.7	16.5	0.8	
	150	47.1	27	22	19.4	17.8	15.8	14.5	13.5	0.7	
	180	49.1	26.1	21.2	18.8	17.2	15.3	4.1		0.7	
	210	50.5	25.3	20.5	18.2	16.7	14.8	13.5	12.7	0.7	
	240	51.4	24.5	19.9	17.6	16.2	14.3	13.1	12.3	0.7	
	270	52	23.8	19.3	17.1	15.7	13.9	12.8	11.9	0.7	
	300	52.5	23.2	18.8	16.7	15.3	13.5	12.4	11.6	0.7	
15	330	52.9	22.6	18.4	16.3	14.9	13.2	12.1	11.3	0.7	
	90	37	13.6	13.6	13.6	13.6	13.6	13.6		0.7	
	120	40.5	14.2	14.2	14.2	14.2	14.2	13	14.2	0.7	
	150	42.6	14.6	14.6	14.6	14.6	13.6	12.5	11.7	0.6	
	180	46.4	20.6	20.4	18	16.5	14.6	13.4	12.6	0.6	
	210	47.3	20.8	19.6	17.4	15.9	14.1	12.9	12.1	0.6	
	240	47.8	20.9	19.0	16.8	15.4	13.6	12.5	11.7	0.6	
270	48.2	21.0	18.4	16.3	14.9	13.2	12.1	11.3	0.6		

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				50	100	150	200	300	400	500	
15	300	11DT	48.5	21.1	17.9	15.8	14.5	12.9	11.8	11.0	0.6
	330		48.8	21.1	17.4	15.4	14.1	12.5	11.5	10.7	0.6
16	90		37.9	13.7	13.7	13.7	13.7	13.7	13.7		0.7
	120		41.2	14.3	14.6	14.3	14.3	14.3	13.4	12.6	0.7
	150		43.1	14.6	14.6	14.6	14.6	14.0	12.9	12.0	0.6
	180		44.2	14.8	14.8	14.8	14.8	13.4	12.3	11.5	0.6
	210		44.9	15.0	15.0	15.0	14.6	12.9	11.9	11.1	0.6
	240		45.4	15.0	15.0	15.0	14.1	12.5	11.5	10.7	0.6
	270		45.8	15.1	15.1	13.7	13.7	12.1	11.1	10.4	0.6
	300		46	15.1	15.1	14.5	13.3	11.8	10.8	10.1	0.6
	330		46.2	15.2	15.2	14.1	12.9	11.5	10.5	9.8	0.6
	20		90	14.8	11.3	9.2	8.1	7.5	6.6		
120			16.2	10.8	8.8	7.8	7.2	6.3	5.8		0.4
150			17	10.4	8.4	7.5	6.9	6.1	5.6		0.4
180			17.5	10	8.1	7.2	6.6	5.8	5.4	5.0	0.4
210			17.9	9.6	7.8	6.9	6.3	5.6	5.2	4.8	0.4
240			18.1	9.3	7.6	6.7	6.1	5.4	5.0	4.7	0.4
270			18.2	9.0	7.3	6.5	5.9	5.3	4.8	4.5	0.4
300			18.3	8.8	7.1	6.3	5.8	5.1	4.7	4.4	0.4
24	330		18.4	8.5	6.9	6.1	5.6	5.0	4.6	4.3	0.7
	90		7.9	5.9	4.8	4.2	3.9				0.8
	120		8.5	5.6	4.6	4.0	3.7	3.3			0.7
	150		8.8	5.3	4.3	3.8	3.5	3.1	2.9		0.7
	180		17.9	10.7	9.7	7.7	7.1	6.3	5.7	5.4	0.7
	210		18.1	10.3	8.4	7.4	6.8	6.0	5.5	5.2	0.7
	240		18.3	9.9	8.1	7.2	6.6	5.8	5.3	5.0	0.7
	270		18.4	9.6	7.8	6.9	6.4	5.6	5.2	4.8	0.7
	300		18.5	9.4	7.6	6.7	6.2	5.5	5.0	4.7	0.7
30	330		18.6	9.1	7.4	6.5	6.0	5.3	4.9	4.6	0.7
	*90		37	13.6	13.6	13.6	13.6	13.6			
	*120		40.5	14.2	14.2	14.2	14.2	14.2			0.7
	*150		42.6	14.6	14.6	14.6	14.6	13.6	12.5	11.6	0.6
	*180		46.4	20.6	20.4	18.0	16.5	14.6	13.4	12.1	0.6
	*210	47.3	20.8	19.6	17.4	15.9	14.1	12.9	11.7	0.6	
	*240	47.8	20.9	19.0	16.8	15.4	13.6	12.5	11.3	0.6	
	*270	48.2	21	18.4	16.3	14.9	13.2	12.1	11	0.6	
	*300	48.5	21.1	17.9	15.8	14.5	12.9	11.8	10.7	0.6	
32	*330	48.8	21.1	17.4	15.4	14.1	12.5	11.5		0.6	
	90*	37.9	13.7	13.7	13.7	13.7				0.7	
	120*	41.2	14.3	14.3	14.3	14.3	14.3	13.4		0.7	
	150*	43.1	14.6	14.6	14.6	14.6	14.0	12.9		0.6	
	180*	44.2	14.8	14.8	14.8	14.8	13.4	12.3	11.5	0.6	
210*	44.9	15	15	15	14.6	12.9	11.9	11.1	0.6		

工位数 S	转位 角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速 N (rpm)							摩擦 扭力 Tx(kgf-m)
				50	100	150	200	300	400	500	
32	240*	11DT	45.4	15.0	5.0	15.0	14.1	12.6	11.5	10.7	0.6
	270*		45.8	15.1	15.1	14.9	13.7	12.1	11.1	10.4	0.6
	*300		46	15.1	15.1	14.5	13.3	11.8	10.8	10.1	0.6
	*330		46.2	15.2	15.2	14.1	12.9	11.5	10.5	9.8	0.6
40	*90		14.8	11.3	9.2	8.1	7.5				0.4
	*120		16.2	10.8	8.8	7.8	7.2	6.3			0.4
	*150		17	10.4	8.4	7.5	6.9	6.1			0.4
	*180		17.5	10.0	8.1	7.2	6.6	5.8	5.4		0.4
	*210		17.9	9.6	7.8	6.9	6.3	5.6	5.2		0.4
	*240		18.1	9.3	7.6	6.7	6.1	5.4	5.0	4.7	0.4
	*270		18.2	9.0	7.3	6.5	5.9	5.3	4.8	4.5	0.4
	*300		18.3	8.8	7.1	6.3	5.8	5.1	4.7	4.4	0.4
*330	18.4		8.5	6.9	6.1	5.6	5.0	4.6	4.3	0.3	
48	*90		7.9	5.9	4.8	4.2	3.9				0.4
	*120		8.5	5.6	4.6	4.0	3.7				0.7
	*150		8.8	5.3	4.3	3.8	3.5				0.7
	*180		17.9	10.7	8.7	7.7	7.1	6.3	5.7		0.7
	*210		18.1	10.3	8.4	7.4	6.8	6.0	5.5		0.4
	*240		18.3	9.9	8.1	7.0	6.6	5.8	5.3	5.0	0.4
	*270		18.4	9.6	7.8	7.0	6.4	5.6	5.2	4.8	0.3
	*300		18.5	9.4	7.6	6.8	6.2	5.5	5.0	4.6	0.3
*330	18.6		9.1	7.4	6.4	6.1	5.3	4.9	3.0	0.3	
60	●90		14.8	11.3	9.2	8.5	8.1				0.4
	●120		16.2	10.8	8.8	7.8	7.2				0.4
	●150		17	10.4	8.4	7.5	6.9	6.1			0.4
	●180		17.5	10.0	8.1	7.2	6.6	5.8			0.4
	●210		17.9	9.6	7.8	6.9	6.3	5.6	5.2		0.4
	●240		18.1	9.3	7.6	6.7	6.1	5.4	5.0		0.4
	●270		18.2	9.0	7.3	6.5	5.9	5.3	4.8		0.4
	●300		18.3	8.8	7.1	6.3	5.8	5.1	4.7	4.4	0.4
	●330		18.4	8.5	6.9	6.1	5.6	5.0	4.6	4.3	0.3
72	●90		7.9	5.9	4.8	4.2					0.4
	●120	8.5	5.6	4.6	4.0	3.7				0.3	
	●150	8.8	5.3	4.3	3.8	3.5				0.3	
	●180	17.9	10.7	8.7	7.7	7.1	6.3			0.4	
	●210	18.1	10.3	8.4	7.4	6.8	6.0	5.5		0.4	
	●240	18.3	9.9	8.1	7.2	6.6	5.8	5.3		0.4	
	●270	18.4	9.6	7.8	6.9	6.4	5.6	5.2	4.8	0.3	
	●300	18.5	9.4	7.6	6.7	6.2	5.5	5.0	4.7	0.7	
	●330	18.6	9.1	7.4	6.5	6.0	5.3	4.9	4.6	0.3	

备注：○：1DWELL *：2DWELL ●：3DWELL ☆：4DWELL