

工位数 S	转位 角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速度 N (rpm)						摩擦 扭力 Tx(kgf-m)	
				50	100	150	200	300	400		500
4	270	14DT	104.6	50.0	40.6	36.0	33.0	29.2	26.8	1.7	
	300		111.4	50.0	40.6	36	33	29.2	26.8	25.1	1.7
	330		1117.3	49.9	40.5	35.9	32.9	29.1	26.7	25	1.6
5	180		43.9	22.2	18.0	15.9	14.6	13.0	11.9	1.1	
	210		70.2	34.6	28.1	24.9	22.8	20.2		1.2	
	240		75.4	34.5	28.0	24.8	22.8	20.1	18.5	1.2	
	270		96.4	44	35.7	31.6	29.0	25.7	23.5	22	1.3
	300		100.9	43.6	35.4	31.3	28.8	25.5	23.4	21.8	1.3
	330		108.7	45.4	36.8	32.6	29.9	26.5	24.3	22.7	1.3
6	180		48.9	25.3	20.5	18.2	16.7	14.8		1	
	210		52.8	25.1	20.4	18	16.5	14.6		1	
	240		82.2	38.5	31.3	27.7	25.4	22.5	20.6	1.1	
	270		85.8	38.0	30.8	27.3	25.1	22.2	20.3	19	1.1
	300		88.8	37.4	30.4	26.9	24.7	21.9	20.1	18.8	1.1
	330		91.2	36.9	29.9	26.5	24.3	21.5	19.7	18.5	1.1
8	150		111.4	68.3	55.5	49.1	45.1	39.9	36.6		1.7
	180		122.6	67.8	55.1	48.8	44.7	39.6	36.3	34.0	1.6
	210		163.7	86.7	70.6	62.5	57.3	50.8	46.6	43.5	1.7
	240		171.6	85.5	69.4	61.5	56.4	49.9	45.8	42.8	1.7
	270		177.9	84	68.2	60.4	55.4	49.1	45.0	42.1	1.7
	300		182.7	82.5	67	59.3	54.4	48.2	44.2	41.3	1.6
	330		186.6	81	65.8	58.3	53.4	47.3	43.4	40.9	1.6
10	150		180.9	59.5	48.4	42.8	39.3	34.8	31.9		1.3
	180		111.9	61.2	49.7	44	40.4	35.8	32.8	30.7	1.3
	210		141.3	75.2	61.1	54.1	49.6	44	40.3	37.7	1.5
	240		145.9	73.4	59.7	52.8	48.7	42.9	39.4	36.8	1.4
	270		149.3	71.7	58.2	51.6	47.3	41.9	38.4	35.9	1.4
	300		151.9	70.1	56.9	50.4	46.2	40.9	37.6	35.1	1.4
	330	153.9	68.6	55.7	49.3	45.2	40.0	36.7	34.4	1.4	
12	150	88.8	51.1	41.5	36.8	33.7	29.9	27.4		1.1	
	180	93.2	49.6	40.3	35.7	32.7	29.0	14	13.1	1	
	210	117.2	62.0	50.4	44.6	40.9	36.2	33.2	31.1	1.2	
	240	119.9	60.2	48.9	43.3	39.7	35.2	32.3	30.2	1.2	
	270	126.4	62.2	50.5	44.7	41.0	36.3	33.3	31.2	1.2	
	300	127.9	60.6	49.2	43.6	40	35.4	32.5	30.4	1.2	
	330	129	59.2	48	42.5	39.9	34.6	31.7	29.6	1.2	
15	90	49.6	24.5	24.5	24.5	22.7				0.9	
	120	60.5	38.3	31.1	27.6	25.3	22.4			0.9	
	150	64	36.9	30.0	26.5	24.3	21.6	19.8		0.9	
	180	66.2	35.5	28.9	25.6	23.4	20.8	19.0	17.8	0.8	
	210	67.7	34.3	27.9	24.7	22.6	20	18.4	17.2	0.8	
	240	68.7	33.2	27	23.9	21.9	19.4	17.8	16.6	0.8	
	270	69.4	32.2	26.2	23.2	21.2	18.8	17.3	16.1	0.8	

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				50	100	150	200	300	400	500		
15	300	14DT	69.9	31.3	25.4	22.5	20.7	18.3	16.8	15.7	0.8	
	330		70.3	30.5	24.8	21.9	20.1	17.8	16.4	15.3	0.8	
16	90		50.9	24.8	24.8	24.8	23.6	20.9				0.9
	120		61.6	39.6	32.2	28.5	26.1	23.1	21.2			0.9
	150		64.9	38	30.9	27.3	25.1	22.2	20.4			0.9
	180		66.9	36.5	29.7	26.3	24.1	21.3	19.6	18.3		0.8
	210		68.2	35.2	28.6	25.3	23.2	20.6	18.9	17.7		0.8
	240		69.1	34.1	27.7	24.5	22.5	19.9	18.3	17.1		0.8
	270		69.7	33.0	26.8	23.8	21.8	19.3	17.7	16.6		0.8
	300		70.2	32.1	26.1	23.1	21.2	18.8	17.2	16.1		0.8
	330		70.5	31.3	25.4	22.5	20.6	18.3	16.8	15.7		0.8
	20		90	52	18.5	18.5	18.5	18.5	18.5			
120			55.8	19.1	19.1	19.1	19.1	19.1	18.3			0.7
150			57.9	19.5	19.5	19.5	19.5	19.0	17.4	16.3		0.7
180			62	27.2	27.2	24.6	22.6	20.0	18.3	17.2		0.8
210			62.8	27.4	26.7	23.6	21.7	19.2	17.6	16.5		0.7
240			63.3	27.5	25.8	22.8	20.9	18.5	17	15.9		0.7
270			63.7	27.6	24.9	22.1	20.3	17.9	16.4	15.4		0.7
300			63.9	27.7	24.2	21.4	19.7	17.4	16	14.9		0.7
330			64.1	27.7	23.6	20.9	19.1	16.9	15.6	14.5		1.4
24	90		54.6	18.9	18.9	18.9	18.9	18.9				1.3
	120		57.5	19.4	19.4	19.4	19.4	19.4	19.4			1.2
	150		59.1	19.7	19.7	19.7	19.7	19.7	18.7	17.5		1.2
	180		60	19.8	19.8	19.8	19.8	19.4	17.8	16.7		1.2
	210		60.5	19.9	19.9	19.9	19.9	18.6	17.1	16		1.2
	240		60.9	20.0	20.0	20.0	20.0	18.0	16.5	15.4		1.2
	270		61.2	20.0	20.0	20.0	19.6	17.4	15.9	14.9		1.2
	300		61.3	20.1	20.1	20.1	19.0	16.9	15.5	14.5		1.2
	330		61.5	20.1	20.1	20.1	18.5	16.4	15	14.1		1.2
30	*90		49.6	24.5	24.5	24.5	22.7					0.9
	*120		60.5	38.3	31.1	27.6	25.3					0.9
	*150		64	36.9	30.0	26.5	24.3	21.6				0.9
	*180	66.2	35.5	28.9	25.6	23.4	20.8	19			0.8	
	*210	67.7	34.3	27.9	24.7	22.6	20.0	18.4	18.6		0.8	
	*240	68.7	33.2	27	23.9	21.9	19.4	17.8	16.1		0.8	
	*270	69.4	32.2	26.2	23.2	21.2	18.8	17.3	15.7		0.8	
	*300	69.9	31.3	25.4	22.5	20.7	18.3	16.8	15.3		0.8	
	*330	70.3	30.5	24.8	21.9	20.1	17.8	16.4			0.8	
32	90*	50.9	24.8	24.8	24.8	23.6					0.9	
	120*	61.6	39.6	32.2	28.5	26.1	23.1				0.9	
	150*	64.9	38	38	27.3	25.1	22.2				0.9	
	180*	66.9	36.5	29.7	26.3	24.1	21.3	19.6			0.8	
	210*	68.2	35.2	28.6	25.3	23.2	20.6	18.9			0.8	

工位数 S	转位 角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速度 N (rpm)								摩擦 扭力 Tx(kgf-m)
				50	100	150	200	300	400	500		
				32	240*	69.1	34.1	27.7	24.5	22.5	19.9	
	270*	69.7	33	26.8	23.8	21.8	19.3	17.7	16.6	0.8		
	*300	70.2	32.1	26.1	23.1	21.2	18.8	17.2	16.1	0.8		
	*330	70.5	31.3	25.4	22.5	20.6	18.3	16.8	15.7	0.8		
40	*90	52	18.5	18.5	18.5	18.5				0.8		
	*120	55.8	19.1	19.1	19.1	19.1	19.1			0.8		
	*150	57.9	19.5	19.5	19.5	19.5	19.0			0.7		
	*180	62	27.2	27.2	24.6	22.6	20.0	18.3		0.8		
	*210	62.8	27.4	26.7	23.6	21.7	19.2	17.6	16.5	0.7		
	*240	63.3	27.5	25.8	22.8	20.9	18.5	17	15.9	0.7		
	*270	63.7	27.6	24.9	22.1	20.3	17.9	16.4	15.4	0.7		
	*300	63.9	27.7	24.2	21.4	19.7	17.4	16	14.9	0.7		
	*330	64.1	27.7	23.6	20.9	19.1	16.9	15.5	14.5	0.7		
48	*90	54.6	18.9	18.9	18.9	18.9				0.8		
	*120	57.5	19.4	19.4	19.4	19.4	19.4			1.2		
	*150	59.1	19.7	19.7	19.7	19.7	19.7	19.7	18.7	1.2		
	*180	60	19.8	19.8	19.8	19.8	19.4	17.8		1.2		
	*210	60.5	19.9	19.9	19.9	19.9	18.6	17.1		0.7		
	*240	60.9	20.0	20.0	27.6	20	18	16.5	15.4	0.7		
	*270	61.2	20.0	20.0	19.4	18.6	17.4	15.9	14.9	0.7		
	*300	61.3	20.1	20.1	18.9	18.4	16.9	15.5	14.2	0.7		
	*330	61.5	20.1	20.1	17.4	17.2	16.4	15.0	14.1	0.7		
60	●90	52	18.5	18.5	17.9					0.8		
	●120	55.8	19.1	19.1	19.1	19.1				0.8		
	●150	57.9	19.5	19.5	19.5	19.5	19.0			0.7		
	●180	62	27.2	27.2	24.6	22.6	22.0			0.8		
	●210	62.8	27.4	26.7	23.6	21.7	19.2	17.6		0.7		
	●240	63.3	27.5	25.8	22.8	20.9	18.5	17.0		0.7		
	●270	63.7	27.6	24.9	22.1	20.3	17.9	16.4	15.4	0.7		
	●300	63.9	27.7	24.2	21.4	19.7	17.4	16.0	14.9	0.7		
	●330	64.1	27.7	23.6	20.9	19.1	16.9	15.5	14.5	0.4		
72	●90	54.6	18.9	18.9	18.9	18.9				0.8		
	●120	57.5	19.4	19.4	19.4	19.4				0.7		
	●150	59.1	19.7	19.7	19.7	19.7	19.7			0.7		
	●180	60	19.8	19.8	19.8	19.8	19.4	17.8		0.7		
	●210	60.5	19.9	19.9	19.9	19.9	18.6	17.1		0.7		
	●240	60.9	20.0	20.0	20.0	20.0	18.0	16.5	15.4	0.7		
	●270	61.2	20.0	20.0	20.0	19.6	17.4	15.9	14.9	0.7		
	●300	61.3	20.1	20.1	20.1	19.0	16.9	15.5	14.5	0.7		
	●330	61.5	20.1	20.1	20.1	18.5	16.4	15.0	14.1	0.7		

备注：○：1DWELL *：2DWELL ●：3DWELL ☆：4DWELL