

工位数S	转位 角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速 N (rpm)							摩擦 扭力 Tx(kgf-m)	
				50	100	150	200	300	400	500		700
2	270	18D	175.4	62.9	51.1	45.2	41.5	36.7			4.1	
3	180		175.4	75.4	61.3	54.3	49.8	44.1			4.1	
	270		251.9	93.7	76.1	67.4	61.8	54.7	50.2		4	
4	180		149.2	66.0	53.6	47.5	43.5	38.6			3	
	270		239.2	93.4	75.9	67.2	61.6	54.6	50.1	46.8	3.2	
5	180		108.7	46.3	37.6	33.3	30.5	27.0			2.2	
	270		148	55.0	44.7	39.6	36.3	32.1	29.5	27.6	2.2	
6	90		175.4	103.1	83.7	74.1	68.0				4.1	
	120		238.5	129.0	104.8	92.8	85.1	75.3			4.2	
	150		263	126.6	102.9	91.1	83.6	74.0	67.9		3.8	
	180		375.5	176.6	143.5	127	116.5	103.2	94.7	88.5	4.3	
	210		392.5	172.4	140.1	124	113.8	100.7	92.4	86.4	4.1	
	240		404.8	168.3	136.7	121	111	98.3	90.2	84.3	76.2	4
	270		414	164.2	133.4	118.1	108.4	96	88	82.3	74.4	3.8
	300		421	160.5	130.3	115.4	105.9	93.7	86	80.4	72.7	3.8
330	426.4		156.9	127.5	112.9	103.5	91.7				3.7	
8	90		149.2	90.2	73.2	64.8	59.5				3	
	120		167.3	87.6	71.2	63	57.8	51.2			28	
	150		246.6	125.5	102	90.3	82.8	73.3	67.3	62.9	3.1	
	180		257.3	121.4	98.6	87.3	80.1	70.9	65.1	60.9	2.9	
	210		264.5	117.5	95.5	84.5	77.5	68.7	63	58.9	2.8	
	240		316.4	138.7	112.7	99.8	91.5	81	74.3	69.5	62.8	3.1
	270		320.6	134.8	109.5	96.9	88.9	78.7	72.2	67.6	61.1	3
	300		323.7	131.2	106.6	94.4	86.6	76.7	70.3	65.8	59.5	3
330	326.1		128	104	92.1	84.4	74.8	68.6	64.1	58	2.9	
10	90		108.7	63.2	51.4	45.5	41.7				2.2	
	120		144.1	76.8	62.4	55.2	50.7	44.9			2.3	
	150		151.1	73.5	59.7	52.9	48.5	43	39.4		2.2	
	180		191.7	90.7	73.7	65.3	59.9	53	48.6	45.5	2.4	
	210		194.9	87.4	71	62.8	57.6	51	46.8	43.8	2.3	
	240		197.1	84.4	68.6	50.7	55.7	49.3	45.2	42.3	38.2	2.2
	270		198.6	81.8	66.4	58.8	54	47.8	43.8	41	37.1	2.2
	300		199.8	79.5	64.6	57.2	52.4	46.4	42.6	39.8	36	2.2
330	200.6	77.4	62.9	55.7	51.1	45.2	41.5	38.8	35.1	2.1		
12	90	110.9	27.9	22.7	20.1	18.4	16.3			1.9		
	120	118.2	62.2	50.5	44.7	41.0	36.3			1.9		
	150	126.7	62.6	50.9	45	41.3	36.6	33.6		1.9		
	180	157.1	75.3	61.2	54.2	49.7	44	40.3	37.7	2		
	210	159	72.3	58.7	52	47.7	42.3	38.8	36.2	2		
	240	160.2	69.8	56.7	50.2	46	40.8	37.4	35	31.6	1.9	
	270	161.2	67.5	54.8	48.8	44.6	39.4	36.2	33.8	30.6	1.9	
	300	161.8	65.6	53.2	47.1	43.3	38.3	35.1	32.9	29.7	0.06	
330	162.3	63.8	51.8	45.9	42.1	37.3	34.2	32	28.9	0.1		

工位数 S	转位 角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速 N (rpm)							摩擦 扭力 Tx(kgf-m)	
				50	100	150	200	300	400	500		700
16	90	18D	65.9	37.6	30.5	27.0	24.8				0.7	
	120		68.5	35.2	28.6	26.3	23.2	20.5			1.4	
	150		69.8	33.2	27.0	23.9	21.9	19.4	17.8		1.3	
	180		104.5	49.6	40.3	35.6	32.7	29	26.6	24.8	1.5	
	210		105.2	47.5	38.6	34.1	31.3	27.7	25.4	23.8	1.5	
	240		105.7	45.7	37.1	32.9	30.2	26.7	24.5	22.9	20.7	1.5
	270		106	44.2	35.9	31.8	29.2	25.8	23.7	22.1	20	1.4
	300		106.3	42.9	34.8	30.8	28.3	25.0	23	21.5	19.4	1.4
330	106.4	41.7	33.9	30	27.5	24.4	22.3	20.9	18.9	1.4		
20	90*		108.7	63.2	51.4	45.5	41.7				2.2	
	120*		144.1	76.8	62.4	55.2	50.7				2.3	
	150*		151.1	73.5	59.7	52.9	48.5	43			2.2	
	180*		191.7	90.7	73.7	65.3	59.9	53	48.6		2.4	
	210*		194.9	87.4	71	62.8	57.6	51	48.8		2.3	
	240*		197.1	84.4	68.6	60.7	55.7	49.3	45.2	42.3	2.2	
	270*		198.6	81.8	66.4	58.8	54	47.8	43.8	41	2.2	
	300*		199.8	79.5	64.6	57.2	52.4	46.4	42.6	39.8	2.2	
330*		200.6	77.4	62.9	55.7	51.1	45.2	41.5	38.8	2.1		
24	90*		110.9	65.7	53.3	47.2	43.3				2	
	120*		118.2	62.2	50.5	44.7	41				1.9	
	150*		126.7	62.6	20.4	45	41.3	36.6			1.9	
	180*		157.1	75.3	19.5	54.2	49.7	44	40.3		2	
	210*		159	72.3	58.7	52	47.7	42.3	38.8		2	
	240*		160.2	69.8	56.7	50.2	46	40.8	37.4	35	1.9	
	270*		161.1	67.5	54.8	48.6	44.6	39.4	36.2	33.8	1.9	
	300*		161.8	65.6	53.2	47.1	43.3	38.3	35.1	32.9	1.9	
330*		162.3	63.8	51.8	45.9	42.1	37.3	34.3	32	1.9		
30	90●		108.7	63.2	51.4	45.5	41.7				2.2	
	120●		144.1	76.8	62.4	55.2	50.7	44.9			2.3	
	150●		151.1	73.5	59.7	52.9	48.5	43	39.4	18.6	2.2	
	180*		191.7	90.7	73.7	65.3	59.9	53	48.6	45.5	2.4	
	210●		194.9	87.4	71	62.8	57.6	51	46.8	43.8	2.3	
	240●		197.1	84.4	68.6	60.7	55.7	49.3	45.2	42.3	38.2	2.2
	270●		198.6	81.8	66.4	58.8	54.0	47.8	43.8	41	37.1	2.2
	300●		199.8	79.5	64.6	57.2	52.4	46.4	42.6	39.8	36	2.2
330●		200.6	77.4	62.9	55.7	51.1	45.2	41.5	38.8	35.1	2.1	
32	90*		65.9	37.6	30.5	27	24.8				1.4	
	120*		68.5	35.2	28.6	25.3	23.2				1.4	
	150*		69.8	33.2	27	23.9	21.9	19.4			1.3	
	180*		104.5	49.6	40.3	35.6	32.7	29.0	26.6		1.5	
	210*		105.2	47.5	38.6	34.1	31.3	27.7	25.4		1.5	
	240*		105.7	45.7	37.1	32.9	30.2	26.7	24.5	22.9	1.5	
	270*		106	44.2	35.9	31.8	29.2	25.8	23.7	22.1	1.4	

工位数S	转位 角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速度 N (rpm)								摩擦 扭力 Tx(kgf-m)
				50	100	150	200	300	400	500	700	
32	300*	18D	106.3	42.9	34.8	400.8	28.3	25	23	21.5	1.4	
	330*		106.4	41.7	33.9	30	27.5	24.4	22.3	20.9	1.4	
36	90●		110.9	65.7	53.3	47.2	43.3	38.4			2	
	120●		118.2	62.2	50.5	44.7	41.0				1.9	
	150●		126.7	62.6	50.9	45	41.3	36.6	33.6		1.9	
	180●		157.1	75.3	61.2	54.2	49.7	44	40.3		2	
	210●		159	72.3	58.7	52	47.7	42.3	38.8	36.2	2	
	240●		160.2	69.8	56.7	50.2	46	40.8	37.4	35	31.6	1.9
	270●		161.1	67.5	54.8	48.6	44.6	39.4	36.2	33.8	30.6	1.9
	300●		161.8	65.6	53.2	47.1	43.3	38.3	35.1	32.9	29.7	1.9
	330●		162.3	63.8	51.8	45.9	42.1	37.3	34.2	32	28.9	1.9
	40		90☆	108.7	63.2	51.4	45.4	41.7				2.2
120☆			144.1	76.8	62.4	55.2	50.7	44.9			2.3	
150☆			151.1	73.5	59.7	52.9	48.5	43	39.4		2.2	
180☆			191.7	90.7	73.7	65.3	59.9	53	48.6	45.5	2.4	
210☆			194.9	87.4	71	62.8	57.6	51	46.8	43.8	2.3	
240☆			197.1	84.4	68.6	60.7	55.7	49.3	45.2	42.3	38.2	2.2
270☆			198.6	81.8	66.4	58.8	54	47.8	43.8	41	37.1	2.2
300☆			199.8	79.5	64.6	57.2	52.4	46.4	42.6	39.8	36	2.2
330☆	200.6		77.4	62.9	55.7	51.1	45.2	41.5	38.8	35.1	2.1	
48	90●		110.9	65.7	53.3	47.2	43.3	38.4			2	
	120●		118.2	62.2	50.5	44.7	41.7	41			1.9	
	150●		126.7	62.6	50.9	45	41.3	36.6	33.6		1.9	
	180●		157.1	75.3	61.3	54.2	49.7	44.0	40.3	37.7	2	
	210●		159	72.3	58.7	52	47.7	42.3	38.8	36.2	2	
	240●		160.2	69.8	56.7	50.2	46	40.8	37.4	35	31.6	1.9
	270●		161.1	67.5	54.8	48.6	44.6	39.4	36.2	33.8	30.6	1.9
	300●		161.8	65.6	53.2	47.1	43.3	38.3	35.1	32.9	29.7	1.9
330●	162.3		63.8	51.8	45.9	42.1	37.3	34.2	32.0	28.9	1.9	

备注： ○：1DWELL \*：2DWELL ●：3DWELL ☆：4DWELL