

| 工位数S | 转位 角度 | 规格 | 静扭力 Ts (kgf-m) | 动扭力 (kgf-m) 分割回转速度 N (rpm) | | | | | | 摩擦 扭力 Tx(kgf-m) | |
|------|----------|-------|----------------------|-------------------------------|-------|-------|-------|-------|-------|-----------------------|-----|
| | | | | 50 | 100 | 150 | 200 | 300 | 400 | | 500 |
| 4 | 270 | 25DT | 527.6 | 218.7 | 177.6 | 157.3 | 144.3 | | | 5.5 | |
| | 300 | | 551.9 | 216.7 | 176.0 | 155.9 | 143.0 | 126.6 | | 5.3 | |
| | 330 | | 728.3 | 291.3 | 236.6 | 209.5 | 192.2 | 170.1 | | 6 | |
| 5 | 180 | | 310 | 151.1 | 122.7 | 108.7 | | | | 4.3 | |
| | 210 | | 333.9 | 149.7 | 121.6 | 107.7 | 98.8 | | | 4.1 | |
| | 240 | | 414.1 | 180.6 | 146.7 | 129.9 | 119.1 | | | 4.5 | |
| | 270 | | 432 | 178.0 | 144.6 | 128.0 | 117.4 | | | 4.3 | |
| | 300 | | 446.3 | 175.3 | 142.4 | 126.1 | 115.7 | 102.4 | | 4.2 | |
| | 330 | | 612.9 | 244.8 | 198.8 | 176.0 | 161.5 | 143.0 | 131.2 | 4.9 | |
| 6 | 180 | | 248.2 | 116.7 | 94.8 | 83.9 | | | | 3.4 | |
| | 210 | | 359.3 | 167.8 | 136.3 | 120.7 | 110.7 | | | 3.9 | |
| | 240 | | 375.6 | 164.8 | 133.9 | 118.6 | 108.8 | | | 3.7 | |
| | 270 | | 388.1 | 161.8 | 131.4 | 116.3 | 106.7 | 94.5 | | 3.6 | |
| | 300 | | 468.6 | 194.1 | 157.7 | 139.6 | 128.1 | 113.4 | | 4 | |
| | 330 | | 477.9 | 190.5 | 154.7 | 137.0 | 125.7 | 111.3 | | 4 | |
| 8 | 150 | | 551.9 | 296.0 | 240.5 | 212.9 | 195.3 | | | 5.3 | |
| | 180 | | 751 | 393.6 | 319.7 | 283.1 | 259.7 | 229.9 | | 5.8 | |
| | 210 | | 786.5 | 384.6 | 312.4 | 276.6 | 253.7 | 224.7 | | 5.6 | |
| | 240 | | 821.4 | 375.5 | 305.2 | 270.1 | 247.8 | 219.4 | 201.2 | 5.5 | |
| | 270 | | 831.7 | 366.8 | 297.9 | 263.8 | 242.0 | 214.3 | 196.6 | 5.3 | |
| | 300 | | 846.4 | 358.5 | 291.2 | 257.8 | 236.5 | 209.4 | 192.1 | 179.9 | 2.2 |
| | 330 | | 1123.8 | 485.6 | 394.4 | 349.3 | 320.4 | 283.7 | 260.0 | 243.4 | 6.4 |
| 10 | 150 | | 446.3 | 239.5 | 194.5 | 172.2 | 158.0 | | | 4.2 | |
| | 180 | | 626.1 | 329.2 | 267.4 | 236.8 | 217.2 | 192.3 | | 4.8 | |
| | 210 | | 646.1 | 319.3 | 259.4 | 229.7 | 210.7 | 186.6 | 171.1 | 4.6 | |
| | 240 | | 660.1 | 310.1 | 251.9 | 223.0 | 204.6 | 181.2 | 166.2 | 4.5 | |
| | 270 | | 670.3 | 301.7 | 245.0 | 217.0 | 199.0 | 176.2 | 161.7 | 4.4 | |
| | 300 | 677.9 | 293.9 | 238.7 | 211.4 | 193.9 | 171.7 | 157.5 | 147.3 | 4.4 | |
| | 330 | 683.7 | 186.8 | 233.0 | 206.3 | 189.2 | 167.6 | 153.7 | 143.8 | 4.3 | |
| 12 | 150 | 468.6 | 286.8 | 215.4 | 190.7 | 174.9 | 154.9 | | 4 | | |
| | 180 | 485.5 | 255.5 | 207.6 | 183.8 | 168.6 | 149.3 | 69.8 | 65.3 | 4 | |
| | 210 | 496.6 | 246.8 | 200.4 | 177.5 | 162.8 | 144.2 | 132.2 | | 3.8 | |
| | 240 | 504.2 | 238.9 | 194.0 | 171.8 | 157.6 | 139.6 | 128.0 | | 3.7 | |
| | 270 | 509.6 | 231.8 | 188.3 | 166.7 | 153.0 | 135.4 | 124.2 | | 3.7 | |
| | 300 | 513.6 | 225.5 | 183.2 | 162.2 | 148.8 | 131.7 | 120.8 | 113.0 | 3.6 | |
| | 330 | 516.7 | 219.8 | 178.5 | 158.1 | 145.0 | 128.4 | 117.8 | 110.2 | 3.6 | |
| 15 | 90 | 216.5 | 139.4 | 113.3 | 100.3 | | | | 2.9 | | |
| | 120 | 233.3 | 132.8 | 107.8 | 95.5 | 87.6 | | | 2.7 | | |
| | 150 | 301.7 | 164.4 | 133.5 | 118.2 | 108.5 | | | 2.9 | | |
| | 180 | 308.5 | 157.4 | 127.9 | 113.2 | 103.8 | 92.0 | | 2.8 | | |
| | 210 | 312.8 | 151.3 | 122.9 | 108.9 | 99.9 | 88.4 | | 2.8 | | |
| | 240 | 315.8 | 146.1 | 118.7 | 105.1 | 96.4 | 85.3 | 78.3 | 2.7 | | |
| | 270 | 317.8 | 141.5 | 114.9 | 101.7 | 93.3 | 82.6 | 75.8 | 2.7 | | |

| 工位数S | 转位 角度 | 规格 | 静扭力 Ts (kgf-m) | 动扭力 (kgf-m) 分割回转速度 N (rpm) | | | | | | 摩擦 扭力 Tx(kgf-m) | |
|------|----------|-------|----------------------|-------------------------------|-------|-------|-------|------|------|-----------------------|-----|
| | | | | 50 | 100 | 150 | 200 | 300 | 400 | | 500 |
| 15 | 300 | 25DT | 319.3 | 137.4 | 111.6 | 98.8 | 90.6 | 80.3 | 73.6 | 2.7 | |
| | 330 | | 320.4 | 133.7 | 108.6 | 96.2 | 88.2 | 78.1 | 71.7 | 67.0 | 2.6 |
| 16 | 90 | | 220.8 | 144.0 | 117.0 | 103.6 | | | | | 2.8 |
| | 120 | | 236.3 | 136.7 | 111.0 | 98.3 | 90.2 | | | | 2.7 |
| | 150 | | 304.3 | 168.9 | 137.2 | 121.4 | 111.4 | | | | 2.9 |
| | 180 | | 310.5 | 161.5 | 131.2 | 116.1 | 106.5 | 94.3 | | | 2.8 |
| | 210 | | 314.3 | 155.1 | 126.0 | 111.6 | 102.3 | 90.6 | | | 2.7 |
| | 240 | | 316.9 | 149.7 | 121.6 | 107.6 | 98.7 | 87.4 | 80.2 | | 2.7 |
| | 270 | | 318.8 | 144.9 | 117.7 | 104.2 | 95.6 | 84.6 | 77.6 | | 2.7 |
| | 300 | | 320.1 | 140.7 | 114.2 | 101.2 | 92.8 | 82.2 | 75.4 | | 2.7 |
| | 330 | | 321.1 | 136.9 | 111.2 | 98.5 | 90.3 | 80.0 | 73.4 | 68.8 | 2.6 |
| | 20 | | 90 | 185.7 | 120.5 | 97.8 | 86.6 | | | | |
| 120 | | | 194.5 | 113.1 | 91.8 | 81.3 | 74.6 | | | | 2.2 |
| 150 | | | 207.6 | 114.3 | 92.8 | 82.2 | 75.4 | | | | 2.2 |
| 180 | | | 210.4 | 108.9 | 88.5 | 78.3 | 71.8 | 63.6 | | | 2.2 |
| 210 | | | 212.1 | 104.4 | 84.8 | 75.1 | 68.9 | 61.0 | | | 2.2 |
| 240 | | | 213.2 | 100.6 | 81.7 | 72.3 | 66.4 | 58.8 | | | 2.1 |
| 270 | | | 214 | 97.3 | 79.0 | 70.0 | 64.2 | 56.8 | 52.1 | | 2.1 |
| 300 | | | 214.6 | 94.4 | 76.6 | 67.9 | 62.3 | 55.1 | 50.6 | | 2.1 |
| 330 | | | 215 | 91.8 | 74.6 | 66.0 | 60.6 | 53.6 | 49.2 | | 0.6 |
| 24 | 90 | | 107.2 | 65.7 | 53.3 | 47.2 | 43.3 | 38.4 | | | 0.6 |
| | 120 | | 162.7 | 94.7 | 76.9 | 68.1 | 62.5 | | | | 0.6 |
| | 150 | | 165.3 | 89.3 | 72.5 | 64.2 | 58.9 | | | | 0.6 |
| | 180 | | 166.7 | 84.9 | 68.9 | 61.0 | 56.0 | 49.6 | | | 0.6 |
| | 210 | | 167.6 | 81.3 | 66.0 | 58.4 | 53.6 | 47.5 | | | 0.6 |
| | 240 | | 168.2 | 78.2 | 63.5 | 56.3 | 51.6 | 45.7 | | | 0.6 |
| | 270 | | 168.7 | 75.6 | 61.4 | 54.4 | 49.9 | 44.2 | 40.5 | | 0.6 |
| | 300 | | 169 | 73.3 | 59.5 | 52.7 | 48.4 | 42.8 | 39.3 | | 0.6 |
| | 330 | | 169.2 | 71.3 | 57.9 | 51.3 | 47.0 | 41.6 | 38.2 | | 0.6 |
| 30 | *90 | | 216.5 | 139.4 | 113.3 | | | | | | 2.9 |
| | *120 | | 233.3 | 132.8 | 107.8 | 95.5 | | | | | 2.7 |
| | *150 | | 301.7 | 164.4 | 133.5 | 118.2 | 108.5 | | | | 2.9 |
| | *180 | 308.5 | 157.4 | 127.9 | 113.2 | 103.8 | | | | 2.8 | |
| | *210 | 312.8 | 151.3 | 122.9 | 108.9 | 99.9 | | | | 2.8 | |
| | *240 | 315.8 | 146.1 | 118.7 | 105.1 | 96.4 | | | | 2.7 | |
| | *270 | 317.8 | 141.5 | 114.9 | 101.7 | 93.3 | 82.6 | | | 2.7 | |
| | *300 | 319.3 | 137.4 | 111.6 | 98.8 | 90.6 | 80.3 | | | 2.7 | |
| | *330 | 320.4 | 133.7 | 108.6 | 96.2 | 88.2 | 78.1 | | | 2.6 | |
| 32 | 90* | 220.8 | 144.0 | 117.0 | | | | | | 2.8 | |
| | 120* | 236.3 | 136.7 | 111.0 | 98.3 | | | | | 2.7 | |
| | 150* | 304.3 | 168.9 | 137.2 | 121.4 | 111.4 | | | | 2.9 | |
| | 180* | 310.5 | 161.5 | 131.2 | 116.1 | 106.5 | | | | 2.8 | |
| | 210* | 314.3 | 155.1 | 126.0 | 111.6 | 102.3 | | | | 2.7 | |

| 工位数S | 转位 角度 | 规格 | 静扭力 Ts (kgf-m) | 动扭力 (kgf-m) 分割回转速 N (rpm) | | | | | | 摩擦 扭力 Tx(kgf-m) |
|------|----------|-------|----------------------|------------------------------|-------|-------|------|------|-----|-----------------------|
| | | | | 50 | 100 | 150 | 200 | 300 | 400 | |
| 32 | *240 | 25DT | 316.9 | 149.7 | 121.6 | 107.6 | 98.7 | 87.4 | 2.7 | |
| | *270 | | 318.8 | 144.9 | 117.7 | 104.2 | 95.6 | 84.6 | 2.7 | |
| | *300 | | 320.1 | 140.7 | 114.2 | 101.2 | 92.8 | 82.2 | 2.7 | |
| | *330 | | 321.1 | 136.9 | 111.2 | 98.5 | 90.3 | 80.0 | 2.6 | |
| 40 | *90 | | 185.7 | 120.5 | 97.8 | | | | 2.3 | |
| | *120 | | 194.5 | 113.1 | 91.8 | 81.3 | | | 2.2 | |
| | *150 | | 207.6 | 114.3 | 92.8 | 82.2 | 75.4 | | 2.2 | |
| | *180 | | 210.4 | 108.9 | 88.5 | 78.3 | 71.8 | | 2.2 | |
| | *210 | | 212.1 | 104.4 | 84.8 | 75.1 | 68.9 | | 2.2 | |
| | *240 | | 213.2 | 100.6 | 81.7 | 72.3 | 66.4 | | 2.1 | |
| | *270 | | 214 | 97.3 | 79.0 | 70.0 | 64.2 | 56.8 | 2.1 | |
| | *300 | | 214.6 | 94.4 | 76.6 | 67.9 | 62.3 | 55.1 | 2.1 | |
| | *330 | | 215 | 91.8 | 74.6 | 66.0 | 60.6 | 53.6 | 2.1 | |
| 48 | *90 | | 107.2 | 65.7 | 53.3 | 47.2 | 43.3 | | 0.6 | |
| | *120 | | 162.7 | 94.7 | 76.9 | 68.1 | | | 0.6 | |
| | *150 | | 165.3 | 89.3 | 72.5 | 64.2 | | | 0.6 | |
| | *180 | | 166.7 | 84.9 | 68.9 | 61.0 | 56.0 | | 3.9 | |
| | *210 | | 167.6 | 81.3 | 66.0 | 58.4 | 53.6 | | 1.8 | |
| | *240 | | 168.2 | 78.2 | 63.5 | 56.3 | 51.6 | | 1.8 | |
| | *270 | | 168.7 | 75.6 | 61.4 | 57.6 | 49.3 | 44.2 | 1.8 | |
| | *300 | | 169 | 73.3 | 59.5 | 52.1 | 47.1 | 42.8 | 1.8 | |
| | *330 | | 169.2 | 71.3 | 57.9 | 50.8 | 46.3 | 41.6 | 1.8 | |
| 60 | ●90 | | 185.7 | 120.5 | 97.8 | | | | 2.3 | |
| | ●120 | | 194.5 | 113.1 | 91.8 | | | | 2.2 | |
| | ●150 | | 207.6 | 114.3 | 92.8 | 82.2 | | | 2.2 | |
| | ●180 | | 210.4 | 108.9 | 88.5 | 78.3 | | | 2.2 | |
| | ●210 | | 212.1 | 104.4 | 84.8 | 75.1 | 68.9 | | 2.2 | |
| | ●240 | | 213.2 | 100.6 | 81.7 | 72.3 | 66.4 | | 2.1 | |
| | ●270 | 214 | 97.3 | 79.0 | 70.0 | 64.2 | | 2.1 | | |
| | ●300 | 214.6 | 94.4 | 76.6 | 67.9 | 62.3 | | 2.1 | | |
| | ●330 | 215 | 91.8 | 74.6 | 66.0 | 60.6 | 53.6 | 2.1 | | |
| 72 | ●90 | 107.2 | 65.7 | 53.3 | 47.2 | | | 1.7 | | |
| | ●120 | 162.7 | 94.7 | 76.9 | | | | 1.9 | | |
| | ●150 | 165.3 | 89.3 | 72.5 | 64.2 | | | 1.9 | | |
| | ●180 | 166.7 | 84.9 | 68.9 | 61.0 | | | 1.9 | | |
| | ●210 | 167.6 | 81.3 | 66.0 | 58.4 | 53.6 | | 1.8 | | |
| | ●240 | 168.2 | 78.2 | 63.5 | 56.3 | 51.6 | | 1.8 | | |
| | ●270 | 168.7 | 75.6 | 61.4 | 54.4 | 49.9 | | 1.8 | | |
| | ●300 | 169 | 73.3 | 59.5 | 52.7 | 48.4 | | 1.8 | | |
| | ●330 | 169.2 | 71.3 | 57.9 | 51.3 | 47.0 | 41.6 | 1.8 | | |
| | | | | | | | | | | |
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备注：○：1DWELL *：2DWELL ●：3DWELL ☆：4DWELL