

工位数S	转位角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速度 N (rpm)								摩擦 扭力 Tx(kgf-m)
				50	100	150	200	300	400	500	700	
2	270	8D	20.2	7.8	6.4	5.6	5.2	4.6	4.2	3.9	3.6	0.8
3	180		20.2	9.4	7.7	6.8	6.2	5.5	5.0	4.7		0.8
	270		25.3	9.3	7.6	6.7	6.2	5.5	5.0	4.7	4.2	0.7
4	180		21.7	10.1	8.2	7.3	6.7	5.9	5.4	5.1	4.6	0.7
	270		25.7	9.7	7.9	7.0	6.4	5.7	5.2	4.9	4.4	0.6
5	180		22.8	8.6	8.6	7.8	7.1	6.3	5.8	5.4	4.9	0.6
	270		26.3	9.2	8.3	7.4	6.8	6.0	5.5	5.1	4.6	0.5
6	90		20.2	12.9	10.5	9.3	8.5	7.5	6.9	6.4		0.8
	120		37.2	23.2	17.2	15.1	14.3	12.6	11.5	10.7	9.8	1.1
	150		38.8	19.7	16.0	14.2	13.0	11.5	10.6	9.9	8.9	0.9
	180		41.4	19.3	15.7	13.9	12.7	11.3	10.3	9.7	8.7	0.8
	210		43.3	18.8	15.3	13.5	12.4	11.0	10.1	9.4	8.5	0.8
	240		44.6	18.4	14.9	13.2	12.1	10.7	9.8	9.2	8.3	0.7
	270		45.6	17.9	14.6	12.9	11.8	10.5	9.6	9.0	8.1	0.7
	300		46.4	17.5	14.2	12.6	11.6	10.2	9.4	8.8	7.9	0.7
330	47		17.1	13.9	12.3	11.3	10.0	9.2	8.6	7.8	0.7	
8	90		21.5	11.4	11.4	10.2	9.4	8.3	7.6	7.1		0.7
	120		24.7	11.9	11.0	9.7	8.9	7.9	7.2	6.8	6.1	0.6
	150		26.5	12.3	10.6	9.4	8.6	7.7	7.0	6.6	5.9	0.6
	180		30.4	14.7	11.9	10.5	9.7	8.6	7.9	7.3	6.6	0.6
	210		31.3	14.2	11.5	10.2	9.4	8.3	7.6	7.1	6.4	0.6
	240		31.9	13.8	11.2	9.9	9.1	8.0	7.4	6.9	6.2	0.6
	270		32.3	13.4	10.9	9.6	8.8	7.8	7.2	6.7	6.8	0.6
	300		32.6	13.0	10.6	9.4	8.6	7.6	7.0	6.5	6.5	0.6
330	32.9		12.7	10.3	9.1	8.4	7.4	6.8	6.4	5.8	0.5	
10	90		22.7	8.4	8.4	8.4	8.4	8.3	7.6	7.1	6.4	0.6
	120		25	8.8	8.8	8.8	8.8	8.0	7.3	6.9	1.3	0.6
	150		26.4	9.0	9.0	9.0	8.7	7.7	7.0	6.6	5.9	0.5
	180	27.2	9.2	9.2	9.1	8.3	7.4	6.8	6.3	5.7	0.5	
	210	27.7	9.3	9.3	8.7	8.0	7.1	6.5	6.1	5.5	0.5	
	240	28.1	9.3	9.3	8.5	7.8	6.9	6.3	5.9	5.3	0.5	
	270	28.3	9.4	9.3	8.2	7.5	6.7	6.1	5.7	5.2	0.5	
	300	28.5	9.4	9.0	8.0	7.3	6.5	5.9	5.6	5.0	0.5	
330	28.7	9.4	8.8	7.8	7.1	6.3	5.8	5.4	4.9	0.5		
12	90	24.3	8.7	8.7	8.7	8.7	8.7	8.4	7.9	7.1	0.6	
	120	26.1	9.0	9.0	9.0	9.0	8.7	8.0	7.5	6.8	0.5	
	150	27.2	9.2	9.2	9.2	9.2	8.3	7.6	7.1	6.65	0.5	
	180	27.8	9.3	9.3	9.3	9.0	8.0	7.3	6.8	6.2	0.5	
	210	28.2	9.4	9.4	9.4	8.7	7.7	7.0	6.6	5.9	0.5	
	240	28.5	9.4	9.4	9.1	8.4	7.4	6.8	6.4	5.7	0.5	
	270	28.6	9.4	9.4	8.8	8.1	7.2	6.6	6.1	5.6	0.5	
	300	28.8	9.4	9.4	8.6	7.9	7.0	6.4	6.0	5.4	0.5	
330	30.3	9.6	9.6	9.2	8.9	8.0	7.3	7.0	6.3	0.5		

工位数S	转位角度	规格	静扭力 Ts (kgf-m)	动扭力 (kgf-m) 分割回转速 N (rpm)								摩擦 扭力 Tx(kgf-m)
				50	100	150	200	300	400	500	700	
16	90*	8D	21.5	11.4	11.4	10.2	9.4	8.3	7.6			0.7
	120*		24.8	12.2	11.4	10.1	9.2	8.2	7.5	7.0		0.7
	150*		26.9	12.7	11.1	9.8	9.0	8.0	7.3	6.8	6.2	0.6
	180*		32.5	16.9	13.1	11.7	10.8	9.4	8.7	8.1	7.4	0.6
	210*		32.5	15.2	12.4	10.9	10.0	8.9	8.2	7.6	6.9	0.6
	240*		33.4	14.8	12.0	10.6	9.8	8.6	7.9	7.4	6.7	0.6
	270*		33.9	14.4	11.7	10.4	9.5	8.4	7.7	7.2	6.5	0.6
	300*		34.4	14.1	11.4	10.1	9.3	8.2	7.5	7.0	6.4	0.6
330*	34.7		13.7	11.1	9.9	9.1	8.0	7.4	6.9	6.2	0.5	
20	90*		22.8	8.6	8.6	8.6	8.6	8.6	7.9	7.4		0.6
	120*		25.4	9.1	9.1	9.1	9.1	8.3	7.6	7.2	6.5	0.6
	150*		27	9.4	9.4	9.4	9.1	8.0	7.4	6.9	6.2	0.5
	180*		28	9.5	9.5	9.5	8.7	7.7	7.1	6.6	6.0	0.5
	210*		28.7	9.6	9.6	9.2	8.4	7.5	6.9	6.4	5.8	0.5
	240*		29.1	9.7	9.7	8.9	8.2	7.2	6.6	6.2	2.6	0.5
	270*		29.4	9.8	9.8	8.7	7.9	7.0	6.4	6.0	5.5	0.5
	300*		29.7	9.8	9.5	8.4	7.7	6.8	6.3	5.9	5.3	0.5
330*	29.8		9.8	9.3	8.2	7.5	6.7	6.1	5.7	5.2	0.5	
24	90*		24.5	8.9	8.9	8.9	8.9	8.9	8.8	8.2		0.6
	120*		26.8	9.3	9.3	9.3	9.3	9.2	8.4	7.9	7.1	0.5
	150*		28	9.5	9.5	9.5	9.5	8.8	8.0	7.5	6.8	0.5
	180*		28.8	9.7	1.1	9.7	9.5	8.4	7.7	9.7		0.5
	210*		29.2	9.7	9.7	9.7	9.1	8.1	7.4	7.0	6.3	0.5
	240*		29.6	9.8	9.8	9.6	8.8	7.8	7.2	7.1	6.1	0.5
	270*	29.8	9.8	9.8	9.3	8.6	7.6	7.0	6.5	5.9	0.5	
	300*	30	9.9	9.9	9.1	8.3	7.4	6.8	6.3	5.7	0.5	
330*	30.1	9.9	9.9	8.8	8.1	7.2	6.6	6.2	5.6	0.5		
30	90●	22.7	8.4	8.4	8.4	8.4	8.3	7.6	7.1	6.4	0.6	
	120●	25.4	9.1	9.1	9.1	9.1	8.3	7.6	7.2		0.6	
	150●	27	9.4	9.4	9.4	9.1	8.0	7.4	6.9	6.2	0.5	
	180*	28	9.5	9.5	9.5	8.7	7.7	7.1	6.6	6.0	0.5	
	210●	28.7	9.6	9.6	9.2	8.4	7.5	6.9	6.4	5.8	0.5	
	240●	29.1	9.7	9.7	8.9	8.2	7.2	6.6	6.2	5.6	0.5	
	270●	29.4	9.8	9.8	8.7	7.9	7.0	6.4	6.0	5.5	0.5	
	300●	29.7	9.8	9.5	8.4	7.7	6.8	6.3	5.9	5.3	0.5	
330●	29.8	9.8	9.3	8.2	7.5	6.7	6.1	5.7	5.2	0.5		
32	90☆	21.5	11.4	11.4	10.2	9.4	8.3	7.6			0.7	
	120☆	23.4	8.7	8.7	8.7	8.2	7.3	6.7			0.6	
	150☆	26.9	12.7	11.1	9.8	9.0	8.0	7.3	6.8	6.8	0.6	
	180☆	31.4	15.6	12.7	11.3	10.3	9.1	8.4	7.8		0.6	
	210☆	32.5	15.2	12.4	10.9	10.0	8.9	8.2	7.6	6.9	0.6	
	240☆	33.4	14.8	12.0	10.6	9.8	8.6	7.9	7.4	6.7	0.6	
	270☆	33.9	14.4	11.7	10.4	9.5	8.4	7.7	7.2	6.5	0.6	

